

5/29

SPLIT A

DART AEROSPACE LTD	Work Order:	23797
Description: Lug	Part Number:	D3338-1
Dwg: D3338 Rev. A	Qty:	2 <del>10</del> 20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.07.13	1020
2	MV	Cut D2423 extrusion to 0.82" Identify for D3338-1 Batch: B21202	EC	05.08.10	20
3	MV RG	Machine D3338-1 as per Folio FA506 and Dwg D3338 Check for extrusion defects while loading into the machine Identify as D3338-1 Issue P.O. 2008369	U	05.07.13	1020
4	QC2 RG	Inspect parts as they come off the CNC machine Receive & inspect for transit damage	CZ	05.08.10	2
5	QC3	Second check inspect level 5	Z	05.08.10	2
6	MV	Tumble and Deburr if applicable	SP	05.08.10	2
7	QC5	Inspect work to Step 6	FC	05.08.10	2
8	FP	Acid etch and Alodine as per QSI 005 4.1	FC	05.08.10	2
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	FC	05.08.11	2
10	QC3	Inspect Powder Coat	ML	05.08.11	2
11	ST	Identify and Stock	CZ	05.08.11	2
12	AC	Cost / part: 24.39	JYC	05.08.12	2
13	DC	Close W/O 24.39 Inspect Level 21	Q	05.08.13	2
Rev	Date	Change	Revised By	Approved	
A	05.02.09	New issue	KJ/JLM		

5.38

RELEASED  
05.02.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

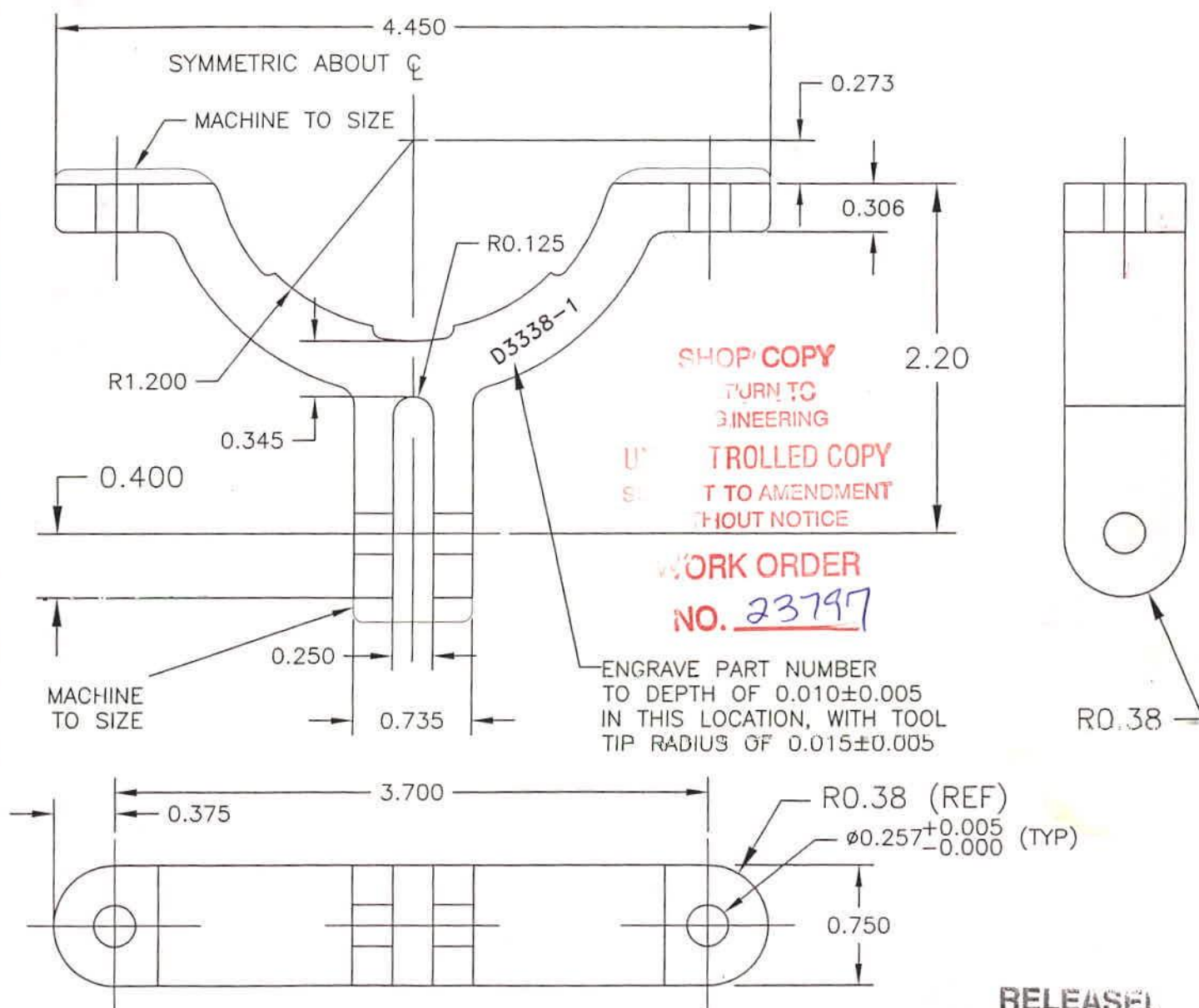
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 05/08/15

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3338	REV. A SHEET 1 OF 1
DATE 04.11.03		TITLE MOUNTING LUG	SCALE 1:1
A	04.11.03	NEW ISSUE	



#### D3338-1 NOTES

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASE

04.12.16

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jul 13, 2005  
10:17 am

Work Order No : 0023797  
Project Name : D3338-1  
Project For : WK529  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3338-1  
Description : Mounting Lug  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 07-13-05  
Est Finish Date : 07-22-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00